

**Work Order ID 51253**

Page 1

August 12, 2009 4:22:58 PM

Item ID: D3182-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Hinge

Start Date: 08/12/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/18/2009 Req'd Qty: 4.00



Customer:

**Reference:**Approvals: Process Plan: WFDate: 09-08-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D3182	Rev A								

100



FLOW WATER JET

Waterjet

Memo

0.00

6

RB 9-8-17

FLOW CNC Waterjet

I-Cut as per Dwg D3182  Dwg Rev: A  Prog Rev: A  2-  
Deburr if necessary

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

*Sp 09/08/19* ⑥

RB 9-8-17

(6)

120



QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

*⇒ Sorbukia*

*(x6) - 6*

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Small Fab

Small Fab

Operation  
Description

Small Fab

Memo

Deburr if necessary

u/A S

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

2) S 09/08/09

6

0.00

0.00

150



Packaging

Packaging

Identify as per dwg & Stock Location: Basket

0.00

Memo

0.00

D 09-08-19 Q

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Accept



Setup Start



Revision ID: A

Stop



Item Name: Hinge

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Cust Item ID:

Required Date: 08/18/2009 Req'd Qty: 4.00



Customer:

**Reference:**

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/24 *[Signature]* 4 PL 09-8-21

# Picklist Print

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August 12, 2009 4:22:58 PM

Work Order ID: 51253



Parent Item: D3182-1RevA



Parent Item Name: Hinge

Start Date: 08/12/2009

Required Date: 08/18/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 		Purchased		No		100	sf	79.0709	0.2509 			

304/316 0.125 Sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	79.07090316	
111018	79.0709032	<u>111018</u> 3541 111018 189-8-47

DART AEROSPACE LTD	Work Order:	51253
Description: HINGE	Part Number:	D3182-1
Inspection Dwg: D3182-1	Rev: A	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	RB	Audited by:		Prototype Approval:	
Date:	9-8-17	Date:		Date:	

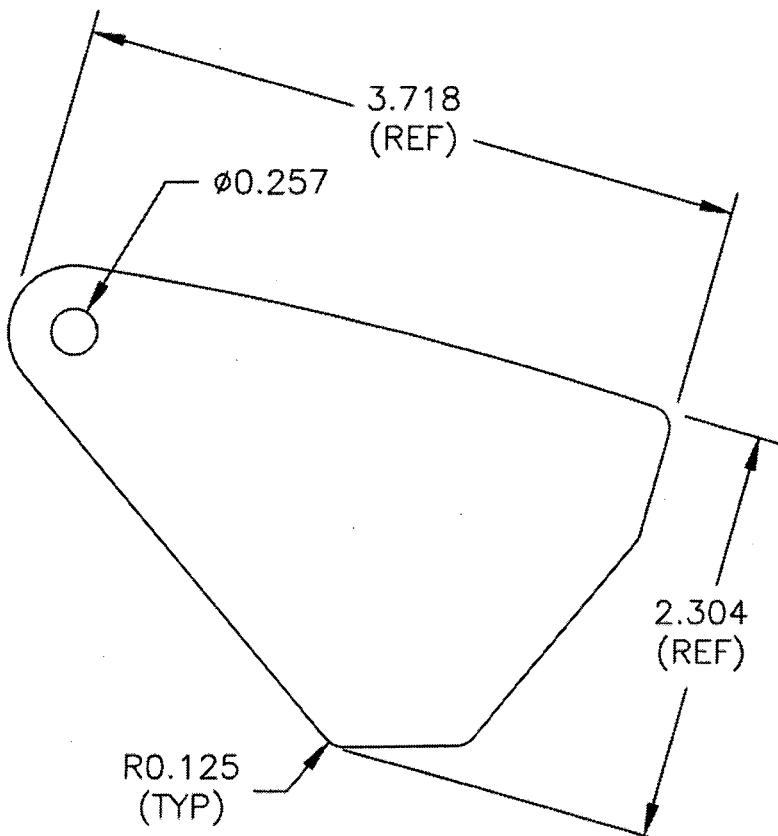
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

1

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3182	SHEET 1 OF 1
DATE		TITLE	SCALE
03.01.21		HINGE	1:1
A	03.01.21	NEW ISSUE	

**RELEASED**  
03.01.21


**D3182-1 HINGE**

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK  
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51253  
*MF 09-08-12*